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C60-19C
Job Sheet 171693



Part No: C60-19C Job Qty: 1 ea
Part Name: Weldment
Part Weight: 0 lbs Status: Scheduled Priority: Medium
Job Created: 2/7/18 Job Tracking No:
Due Date: 2/28/18 Created By: Marie Lajeunesse
Type: Stock Description:
Note: C60-19C REV.3 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/27/18	0.00	0.00	Start Up Large Fab-7		EL
100	Large Fab	1 pcs		2/27/18	0.00	10.00	Large Fab 8		EL
110	QC	1 pcs		2/27/18	0.00	0.00	QC9	CPC	
120	QC	1 pcs		2/27/18	0.00	0.00	QC5	CPL	
130	Powdercoat	1 pcs		2/28/18	0.00	0.50	Powdercoat6		BR 18-4-17
140	QC	1 pcs		2/28/18	0.00	0.00	QC3		SP
150	Packaging	1 pcs		2/28/18	0.00	0.00	Packaging3-2		SP
160	QC21-SA	1 Ea		2/28/18	0.00	0.00	QC21		21 APR 17 2018

Part Op 100 - MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: USE WELDING JIG C45/60.

Descriptions: ***ALL HOLES MUST ALIGN***

130 - START TIME: 7:20 OVEN TEMPERATURE: 320° FINISH TIME: 7:50

M129223

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	
C45-18-5	Boss	2 Ea (2 ea)	90-Start up Operation	
C60-18-6	Bumper Bracket	1 Ea (1 ea)	90-Start up Operation	
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	20 ft (20 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-18-1	2	0	0
	C45-18-5	2	8	0
	C60-18-6	1	0	0
	MT-A513-T-1.000W0.120	20	100	0

Part Specifications

Specifications could not be found.

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